



Tec-Guard Chisel Paste

Issue Date: 03-22-2021

Revision Date: 06-22-2026

SAFETY DATA SHEET

1. Identification

Product name	Tec-Guard Chisel Paste
Other means of identification	No data available.
Recommended use:	Lubricating grease
Restrictions on use:	Industrial use only. The Environmental Protection Agency prohibits processing and distribution of this chemical/product for any use other than: (1) In hydraulic fluids either for the aviation industry or to meet military specifications for safety and performance where no alternative chemical is available that meets U.S. Department of Defense specification requirements, (2) lubricants and greases, (3) new or replacement parts for motor and aerospace vehicles, (4) as an intermediate in the manufacture of cyanoacrylate glue, (5) in specialized engine air filters for locomotive and marine applications, and (6) in adhesives and sealants before January 6, 2025, after which use in adhesives and sealants is prohibited. In addition, all persons are prohibited from releasing PIP (3:1) to water during manufacturing, processing and distribution in commerce, and must follow all existing regulations and best practices to prevent the release of PIP (3:1) to water during the commercial use of PIP (3:1).

Manufacturer/Importer/Supplier/Distributor Information

Manufacturer

Company Name:	TEC-GUARD
Address:	400 S 14 Ave Eldridge, IA 52748
Telephone:	800-522-1150
Fax:	
Contact Person:	Aftermarket Division
E-mail:	info@tec-guard.com

Emergency Number: 24-hour emergency Chemtrec numbers: 1-800-424-9300 Outside US: 703-527-3887

2. Hazard(s) identification

Hazard Classification

Health Hazards

Tec-Guard Chisel Paste

Issue Date: 03-22-2021

Revision Date: 06-22-2026

Serious Eye Damage/Eye Irritation	Category 2B
Toxic to reproduction	Category 2

Label Elements

Hazard Symbol:



Signal Word: Warning

Hazard Statement: Causes eye irritation.
Suspected of damaging fertility or the unborn child.

Precautionary Statements

Prevention: Wash thoroughly after handling. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required.

Response: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. IF exposed or concerned: Get medical advice/attention.

Storage: Store locked up.

Disposal: Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Other hazards which do not result in GHS classification: None.

Unknown toxicity - Health

Acute toxicity, oral	36.92 %
Acute toxicity, dermal	12.66 %
Acute toxicity, inhalation, vapor	71.16 %
Acute toxicity, inhalation, dust or mist	40.83 %

3. Composition/information on ingredients



Tec-Guard Chisel Paste

Issue Date: 03-22-2021

Revision Date: 06-22-2026

Hazardous Component(s):

Chemical name	CAS-No.	Concentration
Mineral oil	Confidential	30 - <60%
Dodecylbenzene calcium sulfonate	Confidential	5 - <10%
Graphite	7782-42-5	5 - <10%
Polyisobutylene	Confidential	5 - <10%
Calcium carbonate	471-34-1	1 - <5%
Copper	7440-50-8	1 - <5%
Phenol, isopropylated, phosphate (3:1)	68937-41-7	0.1 - <1%
2-6-di-tert-butyl-p-cresol	128-37-0	0.1 - <1%
Phosphoric acid, triphenyl ester	115-86-6	0.1 - <1%

Specific chemical identities and/or exact percentages have been withheld as trade secrets.

4. First-aid measures

Ingestion:	Rinse mouth thoroughly. Call a POISON CENTER/doctor if you feel unwell. Do NOT induce vomiting.
Inhalation:	Move to fresh air. Call a POISON CENTER/doctor if you feel unwell.
Skin Contact:	Remove contaminated clothing and shoes. Wash contact areas with soap and water. If skin irritation occurs: Get medical advice/attention.
Eye contact:	Any material that contacts the eye should be washed out immediately with water. If easy to do, remove contact lenses. If eye irritation persists: Get medical advice/attention.

Most important symptoms/effects, acute and delayed

Symptoms: No data available.

Indication of immediate medical attention and special treatment needed

Treatment: Get medical attention if symptoms occur.

5. Fire-fighting measures

General Fire Hazards: No unusual fire or explosion hazards noted.

Suitable (and unsuitable) extinguishing media

Suitable extinguishing media:	Water spray, fog, CO ₂ , dry chemical, or regular foam. Use fire-extinguishing media appropriate for surrounding materials.
Unsuitable extinguishing media:	Do not use water jet as an extinguisher, as this will spread the fire.



Tec-Guard Chisel Paste

Issue Date: 03-22-2021

Revision Date: 06-22-2026

Specific hazards arising from the chemical:	Heat may cause the containers to explode. During fire, gases hazardous to health may be formed.
--	---

Special protective equipment and precautions for firefighters

Special fire fighting procedures:	No data available.
--	--------------------

Special protective equipment for fire-fighters:	Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.
--	--

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures:	See Section 8 of the SDS for Personal Protective Equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Keep unauthorized personnel away. Ensure adequate ventilation.
---	--

Methods and material for containment and cleaning up:	Absorb spill with vermiculite or other inert material, then place in a container for chemical waste. Dike far ahead of larger spill for later recovery and disposal.
--	--

Environmental Precautions:	Do not contaminate water sources or sewer. Prevent further leakage or spillage if safe to do so.
-----------------------------------	--

7. Handling and storage

Precautions for safe handling:	Observe good industrial hygiene practices. Wear appropriate personal protective equipment. Do not expose to intense heat as product may expand and pressurize container. Avoid contact with eyes. Wash hands thoroughly after handling. Do not handle until all safety precautions have been read and understood. Obtain special instructions before use. Use personal protective equipment as required.
---------------------------------------	--

Conditions for safe storage, including any incompatibilities:	Store in original tightly closed container. Avoid contact with oxidizing agents. Store away from incompatible materials. Store locked up.
--	---

Tec-Guard Chisel Paste

Issue Date: 03-22-2021

Revision Date: 06-22-2026

8. Exposure controls/personal protection

Exposure Limits

Chemical name	Type	Exposure Limit Values	Source
Mineral oil - Mist.	PEL	5 mg/m ³	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (02 2006)
Graphite - Respirable fraction.	TWA	2 mg/m ³	US. ACGIH Threshold Limit Values, as amended (03 2012)
Graphite - Total dust.	PEL	15 mg/m ³	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (02 2006)
Graphite - Respirable fraction.	PEL	5 mg/m ³	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (02 2006)
Graphite	TWA	15 millions of particles per cubic foot of air	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (2000)
Calcium carbonate - Total dust.	PEL	15 mg/m ³	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (02 2006)
Calcium carbonate - Respirable fraction.	PEL	5 mg/m ³	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (02 2006)
Copper - Fume. - as Cu	PEL	0.1 mg/m ³	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (02 2006)
Copper - Dust and mist. - as Cu	PEL	1 mg/m ³	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (02 2006)
Copper - Dust and mist. - as Cu	TWA	1 mg/m ³	US. ACGIH Threshold Limit Values, as amended (03 2014)
Copper - Fume. - as Cu	TWA	0.2 mg/m ³	US. ACGIH Threshold Limit Values, as amended (03 2014)
2-6-di-tert-butyl-p-cresol - Inhalable fraction and vapor.	TWA	2 mg/m ³	US. ACGIH Threshold Limit Values, as amended (03 2012)
Phosphoric acid, triphenyl ester	TWA	3 mg/m ³	US. ACGIH Threshold Limit Values, as amended (03 2012)
Phosphoric acid, triphenyl ester	PEL	3 mg/m ³	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (02 2006)

Protective Measures:

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. Supplementary local exhaust ventilation, closed systems, or respiratory and eye protection may be needed in special circumstances, such as poorly ventilated spaces, heating, evaporation of liquids from large surfaces, spraying of mists, mechanical generation of dusts, drying of solids, etc.

Respiratory Protection:

In case of inadequate ventilation use suitable respirator. Seek advice from supervisor on the company's respiratory protection standards.

Eye Protection:

Wear safety glasses with side shields (or goggles).

Skin and Body Protection:

Wear chemical-resistant gloves, footwear, and protective clothing appropriate for the risk of exposure. Contact health and safety professional or manufacturer

Tec-Guard Chisel Paste

Issue Date: 03-22-2021

Revision Date: 06-22-2026

for specific information.

Hygiene measures:

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing to remove contaminants. Discard contaminated footwear that cannot be cleaned.

9. Physical and chemical properties

Appearance

Physical state:	solid
Form:	Grease
Color:	Black
Odor:	Mild
Odor threshold:	No data available.
pH:	No data available.
Melting point/freezing point:	No data available.
Initial boiling point and boiling range:	No data available.
Flash Point:	212 °C (414 °F)
Evaporation rate:	No data available.
Flammability (solid, gas):	No data available.
Upper/lower limit on flammability or explosive limits	
Flammability limit - upper (%):	No data available.
Flammability limit - lower (%):	No data available.
Explosive limit - upper:	No data available.
Explosive limit - lower:	No data available.
Vapor pressure:	No data available.
Vapor density:	No data available.
Relative density:	0.958
Solubility(ies)	
Solubility in water:	Insoluble
Solubility (other):	No data available.
Partition coefficient (n-octanol/water):	No data available.
Auto-ignition temperature:	No data available.
Decomposition temperature:	No data available.
Viscosity:	> 22 mm ² /s (40 °C, estimated)

10. Stability and reactivity

Reactivity: Not reactive during normal use.

Chemical Stability: Material is stable under normal conditions.

Tec-Guard Chisel Paste

Issue Date: 03-22-2021

Revision Date: 06-22-2026

Possibility of hazardous reactions:	None under normal conditions.
Conditions to avoid:	Avoid heat or contamination.
Incompatible Materials:	No data available.
Hazardous Decomposition Products:	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

11. Toxicological information

Information on likely routes of exposure

Ingestion:	May be ingested by accident. Ingestion may cause irritation and malaise.
Inhalation:	Inhalation is the primary route of exposure. In high concentrations, vapors, fumes or mists may irritate nose, throat and mucus membranes.
Skin Contact:	Causes mild skin irritation.
Eye contact:	Causes eye irritation.

Symptoms related to the physical, chemical and toxicological characteristics

Ingestion:	No data available.
Inhalation:	No data available.
Skin Contact:	No data available.
Eye contact:	No data available.

Information on toxicological effects

Acute toxicity (list all possible routes of exposure)

Oral Product:	ATEmix (): > 5000 mg/kg
Dermal Product:	Not classified for acute toxicity based on available data.
Inhalation Product:	ATEmix (, 4 h): > 5 mg/l Dusts, mists and fumes
Repeated dose toxicity Product:	No data available.
Skin Corrosion/Irritation Product:	No data available.



Tec-Guard Chisel Paste

Issue Date: 03-22-2021

Revision Date: 06-22-2026

Serious Eye Damage/Eye Irritation

Product: No data available.

Respiratory or Skin Sensitization

Product: No data available.

Carcinogenicity

Product: No data available.

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:

No carcinogenic components identified

US. National Toxicology Program (NTP) Report on Carcinogens:

No carcinogenic components identified

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050), as amended:

No carcinogenic components identified

Germ Cell Mutagenicity

In vitro

Product: No data available.

In vivo

Product: No data available.

Reproductive toxicity

Product: Suspected of damaging fertility or the unborn child.

Specific Target Organ Toxicity - Single Exposure

Product: No data available.

Specific Target Organ Toxicity - Repeated Exposure

Product: No data available.

Aspiration Hazard

Product: No data available.

Other effects: No data available.

12. Ecological information

General information: This product has not been evaluated for ecological toxicity or other environmental effects.

13. Disposal considerations



Tec-Guard Chisel Paste

Issue Date: 03-22-2021

Revision Date: 06-22-2026

Disposal instructions:

Discharge, treatment, or disposal may be subject to national, state, or local laws. Dispose of waste at an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal. It is the responsibility of the product user or owner to determine at the time of disposal, which waste regulations must be applied.

Contaminated Packaging:

Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

Not regulated.

IMDG

Not regulated.

IATA

Not regulated.

15. Regulatory information

US Federal Regulations

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050), as amended

Crystalline silica	kidney effects
	lung effects
	immune system effects
	Cancer

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Immediate (Acute) Health Hazards
Delayed (Chronic) Health Hazard
Serious eye damage or eye irritation
Reproductive toxicity

SARA 313 (TRI Reporting)

<u>Chemical Identity</u>	<u>Reporting threshold for other users</u>	<u>Reporting threshold for manufacturing and processing</u>
Copper	10000 lbs	25000 lbs.

US State Regulations

Tec-Guard Chisel Paste

Issue Date: 03-22-2021

Revision Date: 06-22-2026

US. California Proposition 65



This product can expose you to chemicals including Crystalline silica which is [are] known to the State of California to cause cancer.

For more information go to www.P65Warnings.ca.gov.

NOTE: The Environmental Protection Agency prohibits processing and distribution of this chemical/product for any use other than: (1) In hydraulic fluids either for the aviation industry or to meet military specifications for safety and performance where no alternative chemical is available that meets U.S. Department of Defense specification requirements, (2) lubricants and greases, (3) new or replacement parts for motor and aerospace vehicles, (4) as an intermediate in the manufacture of cyanoacrylate glue, (5) in specialized engine air filters for locomotive and marine applications, and (6) in adhesives and sealants before January 6, 2025, after which use in adhesives and sealants is prohibited. In addition, all persons are prohibited from releasing PIP (3:1) to water during manufacturing, processing and distribution in commerce, and must follow all existing regulations and best practices to prevent the release of PIP (3:1) to water during the commercial use of PIP (3:1).

16. Other information, including date of preparation or last revision

Issue Date: 03-22-2021

Revision Date: 06-22-2026

Version #: 1.4

Further Information: No data available.

Disclaimer: This information is provided without warranty. The information is believed to be correct. This information should be used to make an independent determination of the methods to safeguard workers and the environment.